



Shelf life: 24 months
Pack: 0,5 l
EU/2004/42 Cat II B(e) VOC820 g/l
(VOC limit 840 g/l)








Properties

Blender D117 is a product specially designed for spot repairs. Blender D117 helps to attain the proper orientation of the effect pigments and thus decreases the color differences between original and the new coating.

Usage tips

Application of the Blender D117 should be made in a single layer before the basecoat on the properly pre-treated surface. This layer must overlap the repaired surface. After short exposure time the basecoat could be applied. Each further layer of the basecoat must overlap the previous.



Substrates			
	The repaired surface must be properly degreased and sanded with P400-500, the zone of the overlapping should be sanded with P800-1000 or with gray sanding pad, then blown off and degreased again.		
Mixing ratio		By volume	
	Blender D117	100 ml	
	Uni Thinner D110	30 ml	
Viscosity (DIN 4, at 20 °C)			
	16 sec		
Application		Gun tip	Pressure
	Gravity gun	1,3-1,4 mm	3-4 bar
	HVLP gravity gun	1,3-1,4 mm	2 bar
	Number of coat	1	
	Recommended thickness	15 microns	
Flash-off time (at 20 °C)			
	3-5 min		
Drying time (at 20 °C)			
	10-15 min		