

Filler universal

Universell spachtel

D678



Shelf life: 12 months
Pack: 2 kg
EU/2004/42 Cat II B(b) VOC 120 g/l
(VOC limit 250 g/l)

Properties






Filler universal D678 has an excellent adhesion to most substrates and good filling power that allows to form easy-to-sand pore-free surface.

Usage tips

Filler universal D678 must be mixed thoroughly with 2-3% (weight) of hardener before application.

Caution! Do not apply on self etching primers or thermoplastic coatings.



Substrates		
	Bare steel	Degreasing, dry sanding with P240, blowing off, degreasing
	Aluminium; Old paint/ Polyester putties	Degreasing, dry sanding with P240 or with red sanding pad, blowing off, degreasing
Mixing ratio		
	Filler universal D678	100 g
	Filler hardener	2-3 g
Pot-life at 20 °C		
	4-5 min	
Application		
	Humidity	≤ 75%
	Temperature	+15°C...+30°C
Drying times (sandable)		
		at 20 °C at 60 °C
		30 min 5-10 min
Dry sanding		
		P80-240
Topcoats		
	Polyester putties, self etching, epoxy or acrylic primers	