

# HS Clear quick

HS Klarlack rapid

**D355**



Shelf life: 24 months  
Color: transparent  
Pack: 5 l, 1 l  
EU/2004/42 Cat II B(e) VOC 540 g/l  
(VOC limit 840 g/l)

## Properties

Two-pack High solids Clear quick D355 is a perfect solution for small repairs and time-savings. D355 forms high-quality transparent coating with very high UV- and scratch resistance.

## Usage tips










D355 should be used with Elastic Additive D101 (see 23 p.) when applied on plastics.



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Substrates			
	Solvent- or waterborne basecoats		
Mixing ratio		By volume	By weight
	HS Clear coat D355	100 ml	100 g
	HS Hardener D220	50 ml	50 g
	Uni Thinner D110	0-10 ml	0-10 g
Viscosity (DIN 4, at 20 °C)			
	16 sec		
Pot-life (at 20 °C)			
	2 h		
Application		Gun tip	Pressure
	Gravity gun	1,3-1,4 mm	3-4 bar
	HVLP gravity gun	1,3-1,4 mm	2 bar
	Number of coats	1,5-2	
	Recommended thickness	50-60 microns	
	Humidity	≤ 75%	
	Temperature	+15 °C...+30 °C	
Flash-off time (at 20 °C)			
	10-15 min (between coats) 15 min (before forced drying)		
Drying times		at 20 °C	at 60 °C
		4 h	20 min
IR drying (short waves)			
	10 min		